



Remedial Action

- **●Remediation Overview Jim Russell, P.E.**
- •RAC Purchase Orders James Treadwell, P.E.
- •Tips for RAC Purchase Orders Chuck Williams, FCCM
- •Source Removal Purchase Orders Natalie Monteiro, P.E. and Tamara Blyden
- •Tips or SR Purchase Orders Chuck Williams, FCCM
- •PARM/NAM John Wright, P.E.
- •System Performance John Wright, P.E.



Remediation Overview

Technologies and Equipment

2019 Petroleum Restoration Program Meeting





- •James B. Russell, P.E.
- •Engineer III
- Orange County
- Environmental Protection Division (OCEPD)



How do we clean it up?

- Types of Soil Clean-up
- Types of Groundwater Clean-up





•There are multiple technologies available to remediate a contaminated site

*In-situ – in place

*Ex-situ - out of place/on site or off site



Soil

- Stabilization
 - Encapsulation/Fixation
 - Vitrification
- Excavation
 - Conventional
 - LDA
- Vapor Extraction





Soil

- Bioremediation
 - Blending
 - Biopiles
 - Landfarm
- Chemical Oxidation
 - Direct Injection
 - Blending



DEPARTMENTAL PROBLEM

Groundwater

- Air Sparge
- Pump and Treat
- Dual Phase
- Multi Phase
- Bioremediation
- Chemical Oxidation
- Thermal



Stabilization

- Encapsulation/Fixation
 - Slurry Wall
 - Trenched
 - Cast
 - Polymer/Cement
 - Blending
 - Direct Injection
- Vitrification
 - High Heat and Energy



Slurry Walls







Slurry Walls





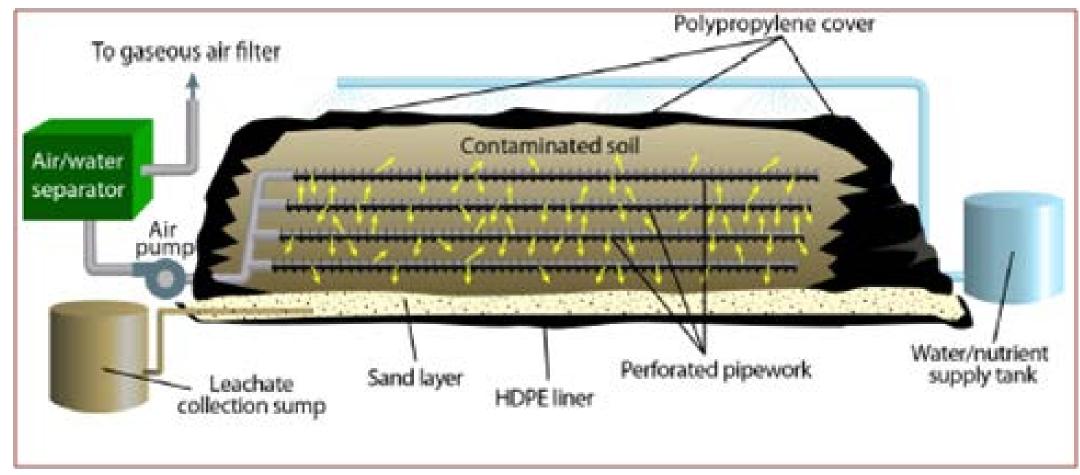


Blending





Biopile





Landfarming







Vitrification



Cross section of a vitrified monolith from the Savannah River Site demonstration.





Excavation

Conventional

- With Shoring
 - Sheet Pile
 - Unbraced
 - Braced
 - LDA
- Without Shoring
 - Side Slopes (OSHA)
 - Soil Type





Excavation

- With Dewatering
 - Ingress/Egress

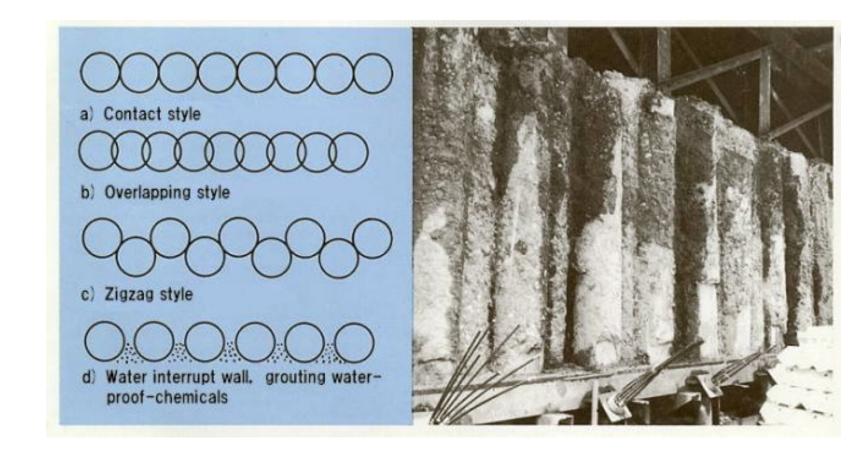




Excavation

•LDA

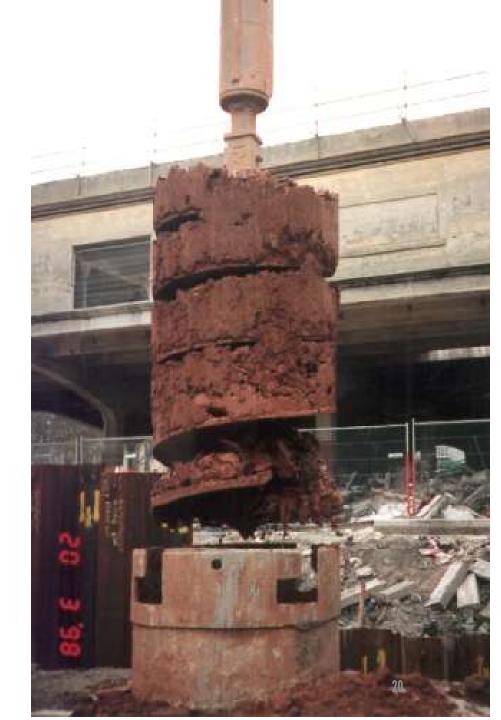
- Overlap
- As Chambers





LDA with Casing







Air Sparge/Soil Vapor Extraction

- Most Commonly Used Technology
- Best In Sandy Lithology





Key Design Parameters:

- Well Depth/Screen Interval
- Well Spacing
- Radius of Influence (ROI)
- Overlap
- Air Flow: Volume and Pressure



What's the Air Flow?

There are multiple ways to obtain flow readings:

- Anemometer
- Direct Read
- Rotameter
- Differential Pressure





Anemometer





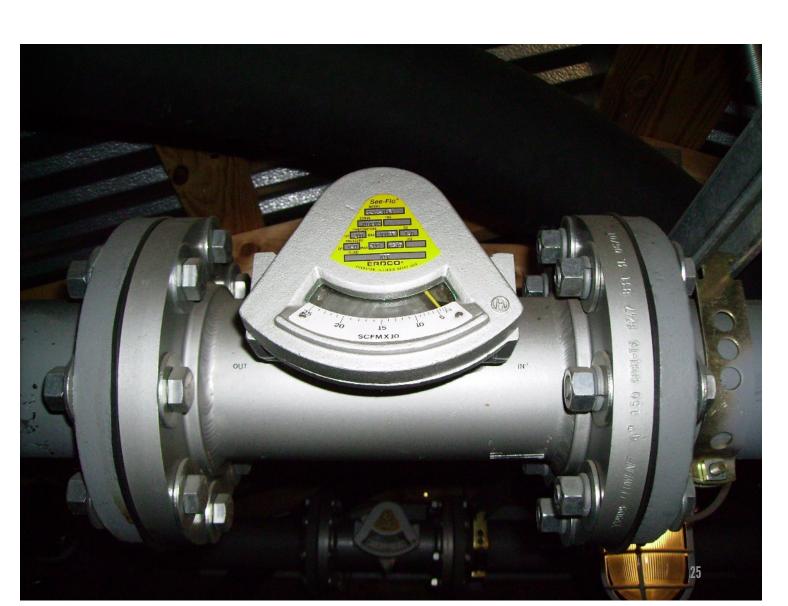
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Direct Read









Rotameter









Differential Pressure





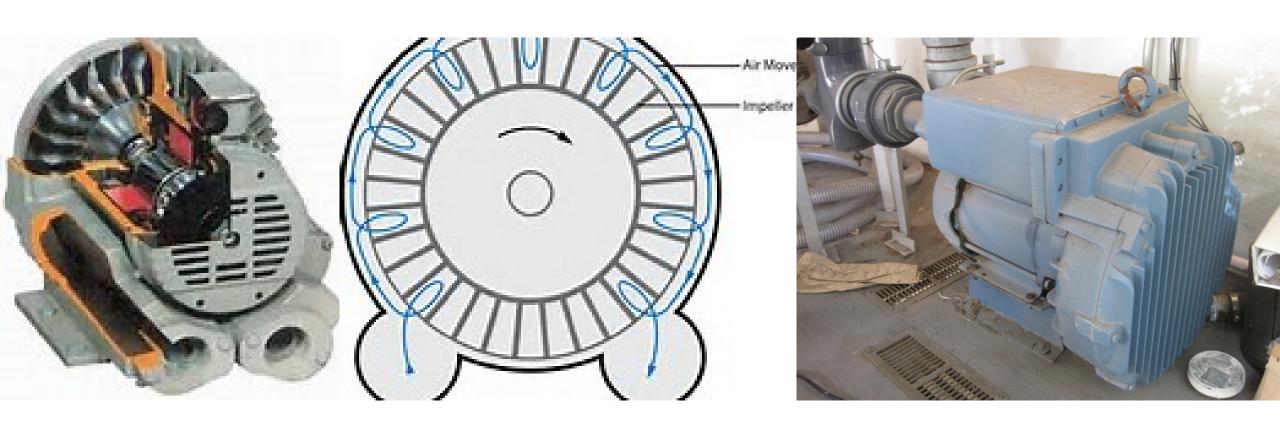


Types of Blowers and Compressors

- Regenerative
- Centrifugal/Multistage
- Rotary Vane
- Rotary Lobe
- Rotary Claw
- Rotary Screw



Regenerative





- International voltage & frequency (Hz)
- Chemical duty, high efficiency, inverter duty or industry-specific designs
- Various horsepowers for application-specific needs

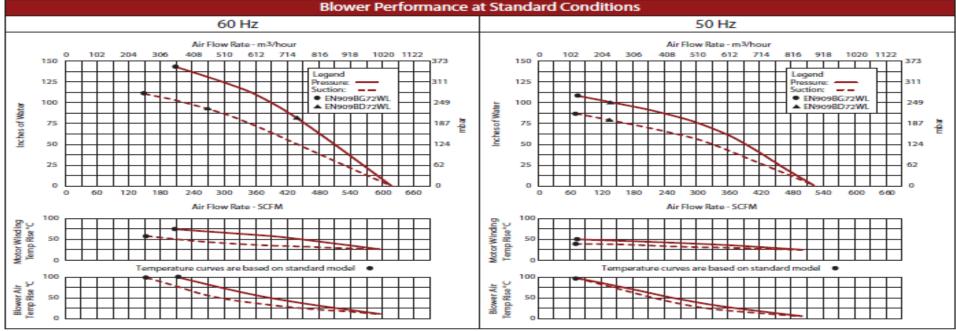
BLOWER OPTIONS

- Corrosion resistant surface treatments & sealing options
- · Remote drive (motorless) models
- Slip-on or face flanges for application-specific needs

ACCESSORIES

- Flowmeters reading in SCFM
- Filters & moisture separators
- Pressure gauges, vacuum gauges, & relief valves
- · Switches air flow, pressure, vacuum, or temperature
- External mufflers for additional silencing
- Air knives (used on blow-off applications)
- Variable frequency drive package





This document is for informational purposes only and should not be considered as a binding description of the products or their performance in all applications. The performance data on this page depicts typical performance under controlled laboratory conditions. AMETEK is not responsible for blowers driven beyond factory specified speed, temperature, pressure, flow or without proper alignment. Actual performance will vary depending on the operating environment and application. AMETEK products are not designed for and should not be used in medical performance. For product designed to meet specific applications, contact AMETEK Technical & Industrial Products Sales department.

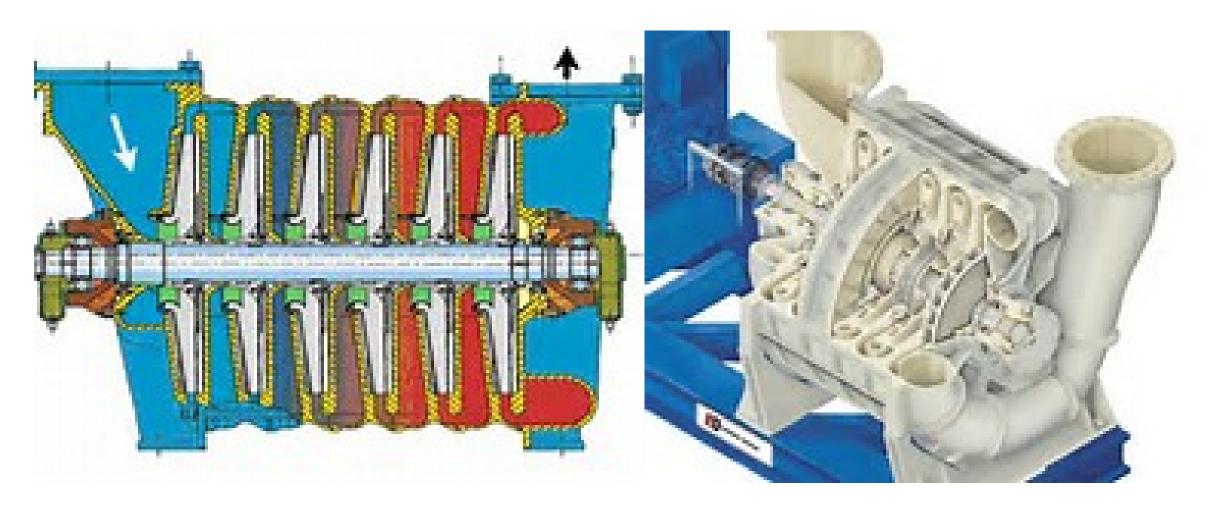
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AMETEK DYNAMIC FLUID SOLUTIONS 75 North Street, Saugerties, NY 12477 USA: +1 215-256-8601 - Europe: +40 7703 930909 - Asia: +86 21 5763 1258 Customer Service Fax: +1 215-256.1338 www.ametekdfs.com





Centrifugal Multistage





Centrifugal Multistage

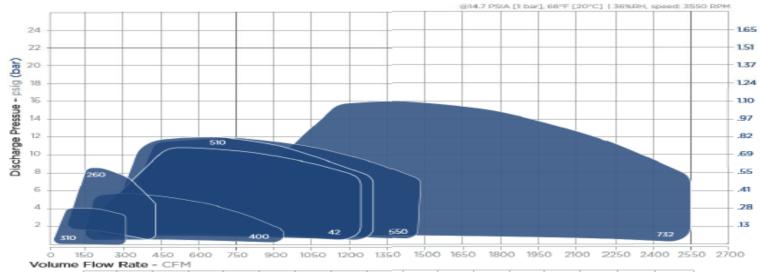






PERFORMANCE & SPECIFICATIONS

Small Inlet Models: 2.5 to 6 in (6.35 to 15.21 cm)

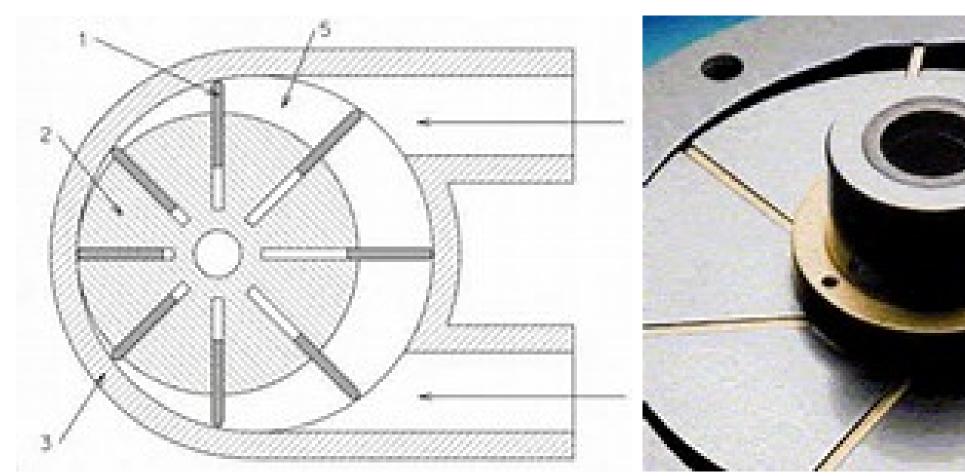


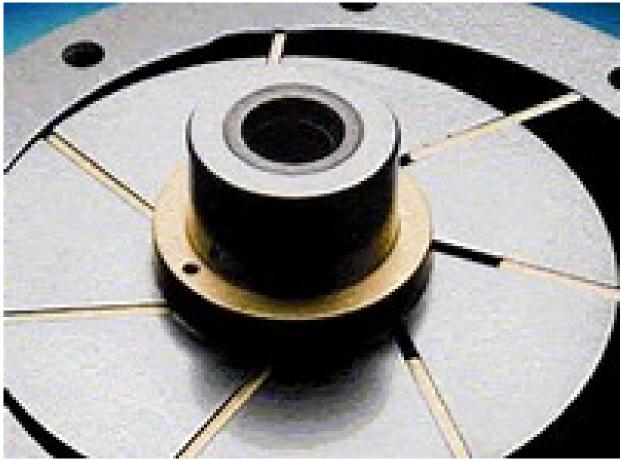
(m²/h) 250 500 750 1000 1250 1500 1750 2000 2250 2500 2750 3000 3250 3500 3750 4000 4250 4500

Blower Model	310	260	400	42	510	550	732
Blower/Exhauster Capacity							
Minimum Flow (cfm)	60	100	70	50	150	200	400
Maximum Flow (cfm)	450	440	1,050	1,200	1,300	1,300	2,400
Minimum Flow (m ³ /h)	405	170	120	85	255	340	650
Maximum Flow (m²/h)	765	680	1,785	2,050	2,210	2,210	4,100
Maximum Pressure (psig)	7.4	8.6	7.2	9.75	11.8	11.8	15.2
Maximum Pressure (bar)	0.6	0.6	0.51	0.67	0.81	0.81	1.05
Maximum Vacuum (InHg)	11.2	11.2	9.9	12	13.7	13.7	15
Maximum Vacuum (mmHg)	284	284	251	300	348	348	380
Maximum Number of Stages	11	5	10	8	10	10	10
Design Benefits							
Single Baffle Ring							
Multiple Baffle Rings (MBR)							
Balance Piston	No	No	No	No	No	No	8-10 STG
Lubrication	Grease	Grease	Grease	Grease/Oil	Grease/Oil	Grease/Oil	Grease/Oi
Auto-Lubrication System	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Labyrinth Seal							
Carbon Ring Seal					0	0	0
MAX (Mechanical Axial) Seal	No	No	No	No	Yes	Yes	Yes
Connections							
Inlet (125# ANSI)	3"	2 1/2"	5*	6"	5"	6"	6"
Outlet (125# ANSI)	3"	2 1/2"	5*	6"	5"	5*	6"



Rotary Vane







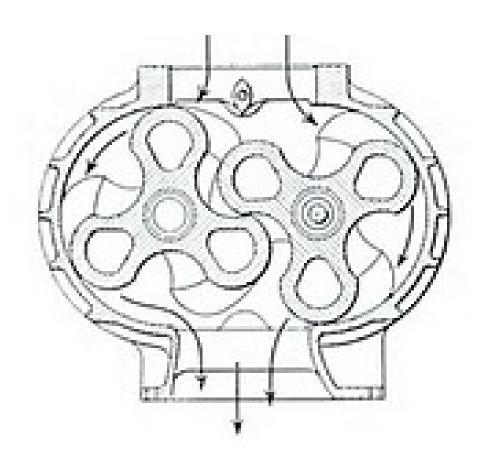
Rotary Vane







Rotary Lobe







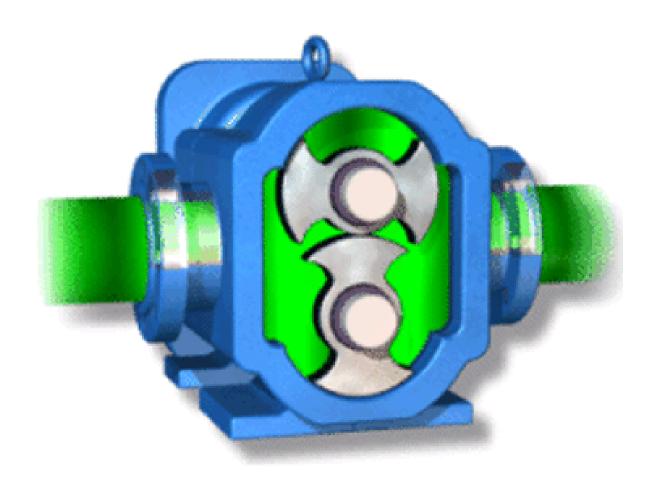
Rotary Lobe







Rotary Lobe



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Rotary Claw











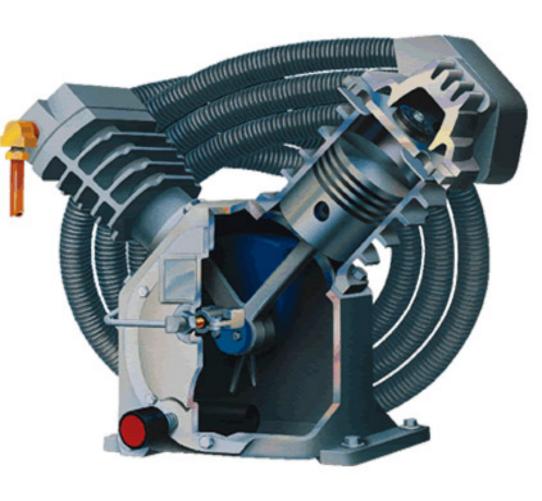
Rotary Screw







Reciprocating















ISO 9001 Certified (€ Compliant

DTLF 200-500 Series

100% OIL-LESS COMPRESSORS

The Becker DTLF 200-500 series units are 100% oilless, dry rotary vane compressors. They are designed

to operate on a continuous basis throughout a pressure range from atmospheric pressure to a maximum of 25 PSIG.

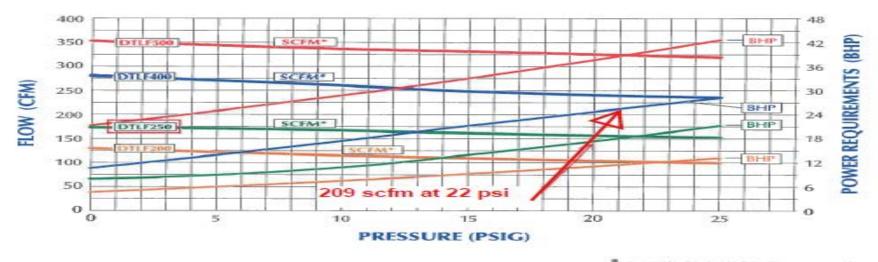
The DTLF series compressors are direct drive units and are supplied with TEFC flange mounted electric motors. Each pump is equipped with an integral pressure relief valve, a 4 micron inlet filter, inlet and discharge silencers, and vibration isolators as standard equipment. All Becker DTLF series compressors use long-life, self-lubricating graphite composite vanes.

These 100% oil-less, or dry, pumps are ideal for applications where oil in the discharge air would be objectionable, and should be used where air is the gas, and where operation is 25 PSIG or below.

> Applications include those where generation of high pressure compressed air is not practical or cost

effective, and those where regenerative blowers can not reach a high enough pressure. These applications include graphic arts, environmental/sparging, aeration, and pneumatic conveying, among others.

DTLF compressors are available in various central system configurations. Vacuum and combined pressure/vacuum versions are also available. Contact the factory for details.



^{* @ 29.92&}quot; Hg Baz. Pr.; 68"F; 36% RJH.; 0.075AVI:



Groundwater Remediation

- Pump and Treat
- Dual Phase
- Multi Phase
- Air Sparge
- Chemical Oxidation
- Bioremediation

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Pump and Treat

- Old Technology
- Good for Hydraulic Control
- Mass Removal/Cleanup Typically Very Slow

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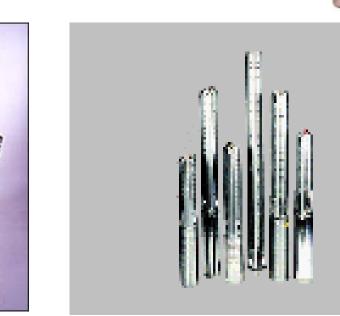


Pump and Treat

- Submersible Pump
- Surface Pump
 - Head
 - Flow Rate
 - Well Spacing
 - Drawdown





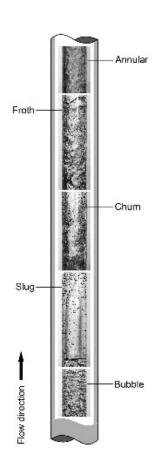


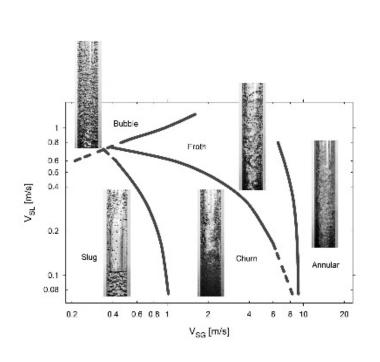


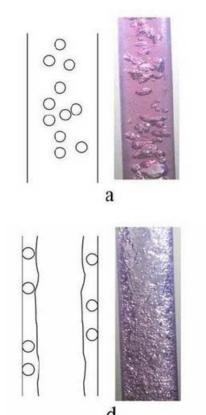


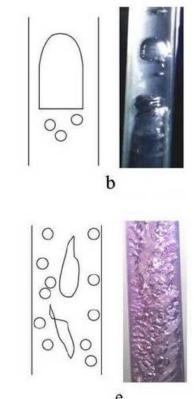


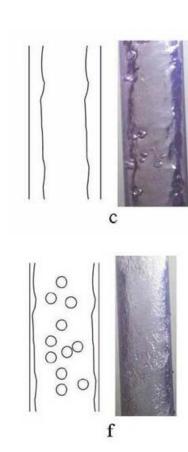
Dual Phase/Multi Phase







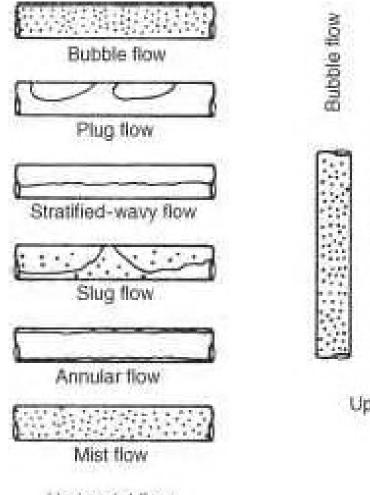


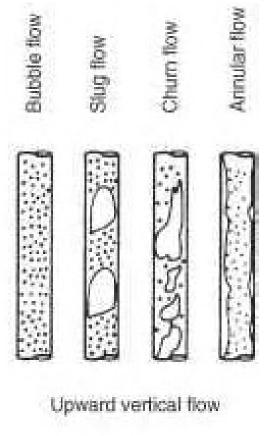


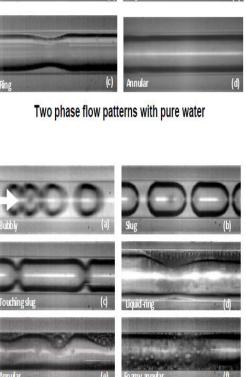
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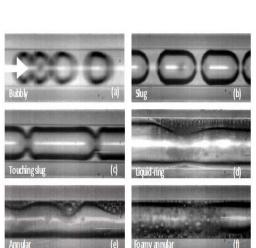


Dual Phase/Multi Phase

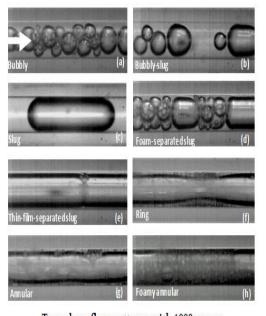








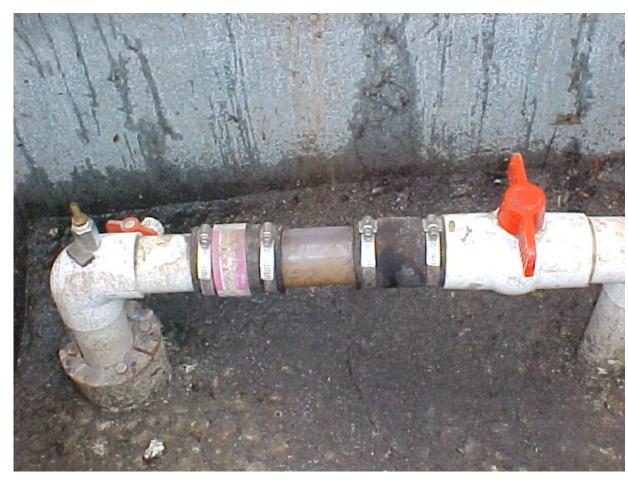




Two phase flow patterns with 1000 wppm



Well Head Configurations





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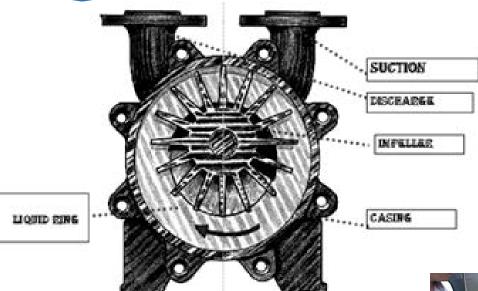
Rotary Lobe/Claw







Liquid Ring Pump







Direct Observation





Off Gas Treatment - Granular Activated Carbon









Off Gas Treatment Catalytic **O**xidizer





Off Gas Treatment Thermal Oxidizer





Water Treatment





Air Stripping Tower





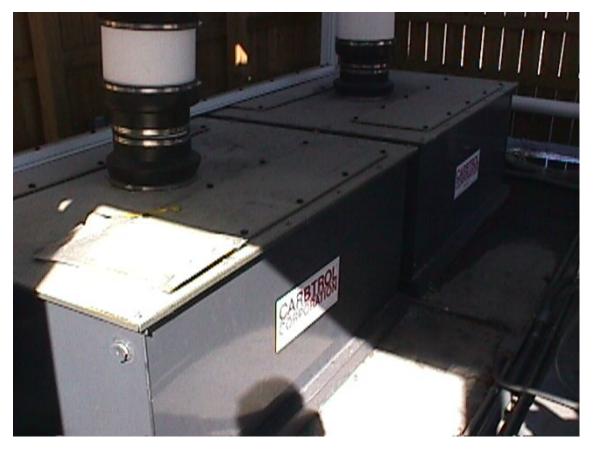
Tray Strippers





Diffused Aerators





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Level Controls











Chemical Oxidation













Totalizing Flow Meters





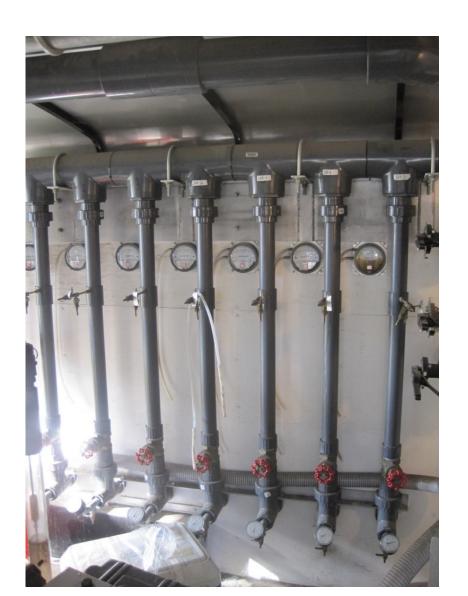
Typical Fouling







Dual Phase Water Fouling





Submersible Pump Fouling









Submersible Pump Fouling









AS/SVE Performance Issues

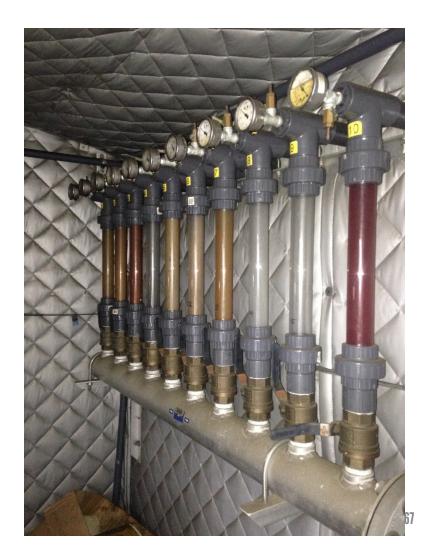
- Treatment Wells Screened Inappropriately:
 - AS Wells Too Far Below Contamination
 - SVE Wells Recovering Too Much Water
- Undersized Equipment Used
- Technology Used at a Site with Too Much Clay

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MPX Fouling





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Regen Repair





Not The Correct Application





Details are Critical





Questions?





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RAC SPI Items - Well Installation

- Mobilizations:
 - LD Vehicle
 - Drill Rig and Support Vehicles:
 - -Incl. LD Vehicle, HD Truck, and Work Trailer



RAC SPI Items – Well Installation

- Split Spoons
- Borings
- Well Installation
- Pre-Drilling Meeting, if needed



RAC SPI Items - Construction

- Mobilizations:
- LD Vehicle, HD Truck
- Work Trailer
- Excavator
- Mini-Excavator



RAC SPI Items - Construction

- Soil Disposal Sampling, if needed
- Removal of Asphalt and Concrete
- T&D Mixed Debris
- T&D Soil, if needed



RAC SPI Items - Construction

- Paving and Grass Replacement
- Trenching
- Plumbing and Electrical in Trench
- Utility Connection
- Utility Drop



RAC SPI Items - Startup

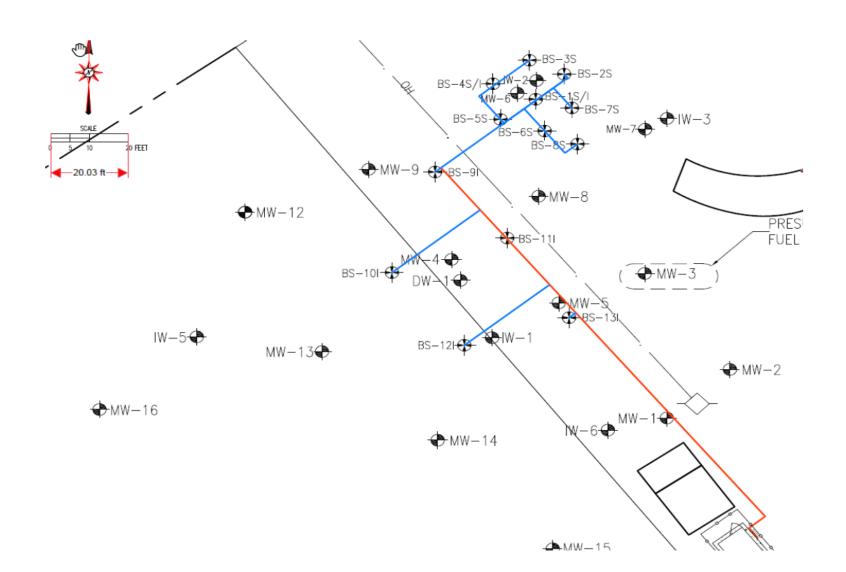
- Mobilization LD Vehicle
- System Sample Lab Analysis
- System Installation/Integration/Startup
- Compound Construction



RAC SPI Items - Startup

- RA Startup Report
- PE Oversight for Integration and Startup
- PE Seal As-Builts





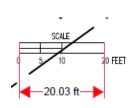


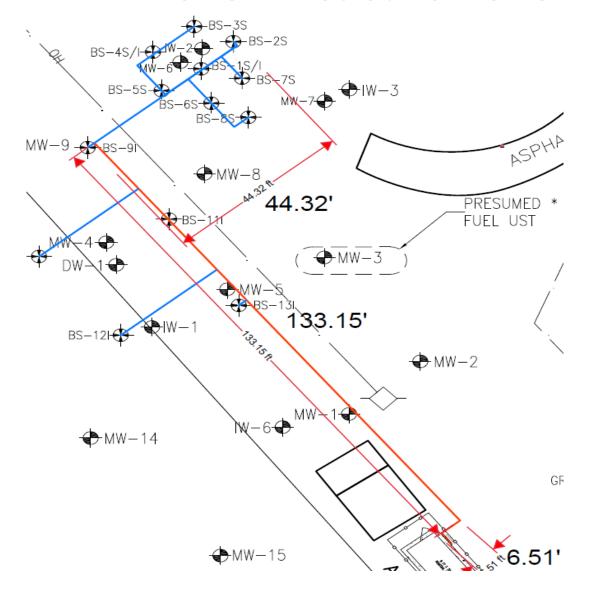
	.mh							ar i itelli 1a-1'n'	
			SPI Item 15-1.a.	SPI Item 15-1.b.	SPI Item 15-1.c.			Trenching Installation	
			Trenching Installation	Trenching Installation	Trenching Installation			of additional bundle of	
			of trench containing 1-	of trench containing 11	of trench containing 21		ADDITIONAL	1-10 lines greater than	
Trench	Number of Pipes in	Length of Trench	10 Plumbing Lines	20 Plumbing Lines	30 Plumbing Lines	Additional	bundle of 1-	30 lines in trench	
Segment	Trench	Segment (feet)	(linear foot of trench)	(linear foot of trench)	(linear foot of trench)	pipes >30	10 lines	(linear foot of trench)	
Α	15	143	0	143	0	0	0	0	
В	1	3	3	0	0	0	0	0	BS-13I
С	1	29	29	0	0	0	0	0	BS-12I
D	1	30	30	0	0	0	0	0	BS-10I
Е	10	46	46	0	0	0	0	0	BS-9I to BS-2S
F	4	27	27	0	0	0	0	0	BS-5S to BS-3S
G	2	22	22	0	0	0	0	0	BS-8S
Н	1	8	8	0	0	0	0	0	BS-7S
1			0	0	0	0	0	0	
_									



V			0	0	0	0	0	0
	Actual Footage of Trench	308	165	143	0	0		0
10	0% Contingent (rounded)	31	17	14	0			0
	Total Scoped Units 339		182	157	0			0
			SPI Item 15-1.a.	SPI Item 15-1.b.	SPI Item 15-1.c.			SPI Item 15-1.d.

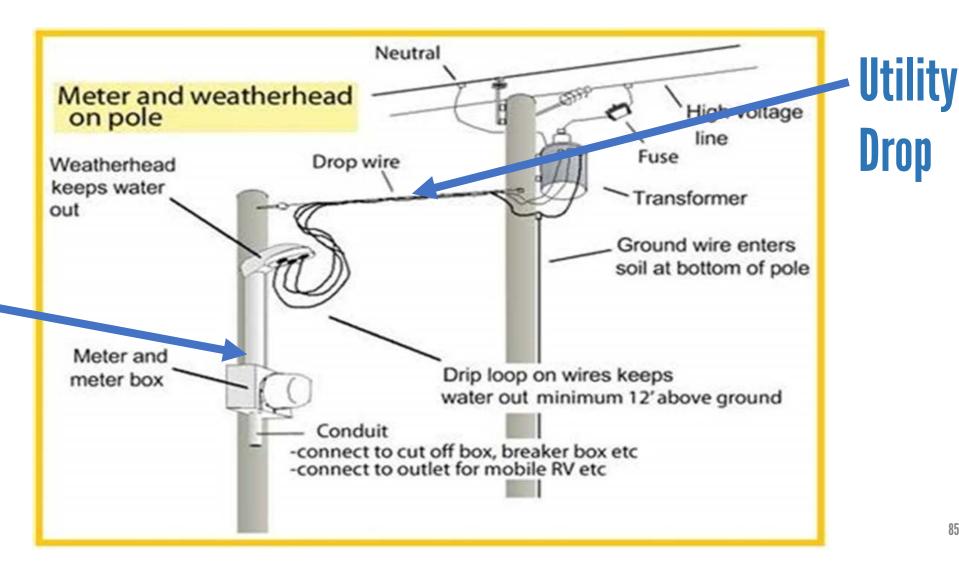








Utility Connect and Utility Drop



Utility Connection



James Treadwell James.Treadwell@floridadep.gov 850-245-8862





RAC/0&M Cleanup Phases & Timeframes

- RAC POs include 1st quarter 0&M & \leq \$325K e-quote threshold (excluding contingent funding)
- No longer requires one year 0&M
- Original POs \leq 18 months from issue to FD due date
- $COs \le 24$ months from issue to PO's end date



- 1 if ≤ \$2,500* (2 if in-house) & 3 if > \$2,500* (*aggregate of all quotes in PO for same vendor)
- Vendor name, date, contact, legible, all pages, pay item #
- Must <u>not</u> expire before P0 issuance $\& \le 6$ months old
- Sufficient details, specs, rental period, breakdown*
 (*materials require units and unit rates)



- No confidential disclaimers in quotes or e-mails per Directive 301 (replace or author strike/comment/sign)
- Add tax & shipping only if quote specifically excludes
- No insurance on rental equipment (overhead)
- Multiple quotes must have <u>same</u> scope/specifications
- "Sole source" quotes > \$2,500 require justification



- Fuel quotes specify location, type & price/gallon (ATC should provide fuel usage calculations)
- Compound construction/fencing (15-7) is "materials" only
- Lowest "aggregate" quote for multiple pay items OK if total cost is <u>lowest</u> of 3, but need to add statement in MFMP
- Quotes should <u>not</u> show rates included in contract



- Utility "drop" (15-8) for "utility" to provide required power to area (i.e., 3-phase) – 1 quote
- Utility "connection" (15-9) for "electrician, material & labor" to provide/install pole or pedestal, meter/disconnect box, ground & connect to nearest "utility" 3 quotes
- 15-9 should <u>not</u> include costs beyond disconnect/meter box



- Clarification of 15-9 Exclusions
 - Labor & equipment for electrical connections to system & between components is part of System Integration & Startup
 - Materials (wire & conduit) beyond disconnect/meter in trench should be pay item 15-3
 - Same materials above ground should be pay item 22-X



- Clarification of 15-9 Exclusions Trenching
 - If materials installed in standard trench (2'X), install cost covered by trenching pay items 15-1.x (per foot)
 - If materials installed in a much smaller trench, trenching & installation" should be in pay item 22-X
 - If materials installed above ground, install cost should be in pay item 15-2.a (per foot)



Acceptable 15-9 quote:

"WE ARE PLEASED TO SUBMIT THE FOLLOWING PROPOSAL TO INSTALL (1) 200 AMP 120/240 VOLT THREE PHASE POWER POLE AT THE ABOVE REFERENCED SITE. POWER POLE WILL INCLUDE RISER, METER AND 200 AMP FUSED DISCONNECT.

CONTINGENCIES AND EXCLUSIONS: NO OVERTIME, APPLICABLE TAX IS INCLUDED, NO PERMIT FEE IS INCLUDED, NO ENGINEERED SEALED DRAWINGS ARE INCLUDED, SUBJECT TO COMMODITIES ESCALATION.

We Propose hereby to furnish material and labor - complete in accordance with above specifications, for the sum of: (\$2,495.00****)".



Unacceptable 15-9 quote:

"Electric Service Installation: Provide lump sum price including all mobilizations to the site, labor, and equipment necessary to fully install and connect the remedial system to the electric service. This includes permitting, installation of conduit from the riser assembly to the trailer, running all necessary conductors from the hand hole to the trailer, all electrical connections. Contractor will be responsible for correcting any deficiencies found during the final inspection."

Lump Sum Price: \$3,400.00



RAC/0&M Tables

- WS & SAS tables <u>include</u> system water/air samples & should specify samples for "expedited turnaround"
- SAS table Encore[™] soil samplers are <u>not</u> subject to "expedited turnaround", only analyses
- 0&MP table <u>specify</u> pressure/flow rates & hour meter readings for system run time *(per approved RAP)*



RAC/0&M Tables

- RAC table include system(s) w/correct size & duration (<or> 6 months)
- RAC table additional removal/loading of concrete > 4" (12-2) is for <u>all</u> over 4", <u>not</u> per 1" like concrete paving (13-4)
- RAC table must be <u>consistent</u> with SPI & other tables (use notes section for clarifications)



- ADaPT EDDs are <u>not</u> required for system air & water samples
- "Trenching" pay items (15.A) <u>include</u>:
 - Pea gravel, backfill material & poly sheeting
 - Installation, connection & testing of plumbing & electrical lines
 - Backfilling & compaction
 - Debris removal (excluding surface concrete/pavement)



- "System integration & startup" (15.B) includes:
 - System related sampling of water, vapor, air
 - Connecting all equipment, plumbing, utilities & electric to treatment/recovery/discharge points
 - Installation of telemetry for remote access
 - Installation of GW pre-treatment for scale/bacteria



- "System integration & startup" (15.B) includes (cont.):
 - Installation of "add-on" pay items (GW/vapor treatment)
 - Labor/equipment for compound/fence construction
 - Startup assistance by equipment rep/specialist
 - System testing, troubleshooting & optimization (O&MPs)



- System integration & startup pay items (15.B) not applicable to "subsequent" startups after down time for repairs/mods
- Initial & final mob/demob of remediation equipment must use contract pay items, HD truck/trailer (3)
- RA equipment/system use pay items (18) <u>include</u>:
 - All equipment, material and non-0&M labor



- RA equipment/system use pay items (18) <u>include</u> (cont.):
 - All down well pumps
 - Carbon "polishing" equipment for GW & initial carbon
 - Major repair/replacement items/equipment & associated mobs, even if entire system needs to be replaced
 - Liability insurance & liability/damage waivers



- GW treatment-add on (18-29 18-34) is <u>only</u> for robust air stripping equipment & large GW volumes
 - Carbon/vessels for smaller volumes (22-X) if > "polishing"
- Vapor carbon treatment-add on (18-35 thru 18-40), includes vessels, fittings & <u>initial</u> load of carbon



- Mobs & per diem for PE oversight <u>included</u> in "short term/ episodic" (16.B) & "system 0&M" packages (17)
- System 0&M package pay items (17) include:
 - Mobilizations & per diem (exception during first month)
 - Telemetry service fees and daily (business) monitoring
 - System related sampling of water/air for all recovery/ treatment/ discharge points



- System 0&M package pay items (17) include (cont.):
 - System & treatment/recovery point performance parameter data collection & DTW in select MWs
 - System maintenance, adjustments, calibration, minor repairs, trouble shooting & re- starts



- Concrete paving (13) shall <u>meet</u> the strength & reinforcement specs in RAP & PRP standard specs
 - No added costs for higher strength or reinforcement (>3,000 psi, fiber mesh or rebar)
 - <u>Exception</u> for steel rebar interval "tie-ins" in existing concrete adjacent to new concrete (*reimbursable*)



RAC/0&M SPI Related

- Additional laboratory surcharge (9-75 9-77) quantity = sum of the cost of all affected analyses in the task (7d/3d/1d)
- Reimbursable pay items (22-X) do not include vendor name
- Cleanup related "per diem" use 4-1.A not 4-1.B
- Repetitive reimbursable items use the <u>same</u> pay item #, <u>not</u> sequential #s (i.e., carbon change out)



RAC/0&M SPI Related

- Use "designated" reimbursable pay item #s, not 22-X:
 - 2-3 PLS

9-74

- Other analysis
- 14-3 Materials to be injected
- 15-3 Materials in trench
- 15-3.a Traffic bearing trench plates

- 15-3.b Infiltration gallery install
- 15-7 Compound construction
 - & fencing materials
- 15-8 Utility drop
- 0 15-9 Utility connection
 - 15-10 Utility disconnect



- RAC & 0&M POs should include <u>all</u> reasonably anticipated costs (i.e., trench & compound / fence materials, fuel for generator, utility connection, carbon change / disposal)
- Drilling RA wells (AS/MPX/SVE/INJ) does require a pre-drill meeting, telecon or statement that all parties agree one is not necessary (in each task with drilling)



- RAC SOWs should <u>specify</u> per approved RAP w/approval date (RAP docs & approval in OCULUS)
- Vapor carbon add-on has 3 sizes, >2,000 # need quote(s)
- Sizes for system 0&M packages & PE oversight of system integration & startup based on table in section 17 of ATC scope of service (# points & technologies)



- Size for RA system use based on tables in section 18 of ATC scope of service (flows, HP, legs, #)
- Use larger size if one or more parameters meets larger size
- Be sure the "sizes" are consistent in tables and SPI
- As-built drawings are included in the RA startup report
 - Add PE review of as-built drawings (21-29)



- 4 hrs/week for on-site PE oversight during the "trenching" (15.A) portion of the RAC & mob <u>may</u> be allowed *(not part of "remediation system integration & startup" (21-6))*
- Use pay items that are best value to State (i.e., short term AS/SVE system for 12 weeks + PE oversite is 2 x cost of 3 months system + 0&M + PE oversight)
- Crane for system placement is reimbursable expense



- Infiltration Gallery Installation (15-3.b) is for costs <u>not</u> covered by other contract pay items *(reimbursable)*
- If gallery installed in trenching use trenching pay item (15-1.a) (install, pipe, pea gravel, backfill, compaction & poly sheet)
 - Use 15-3.b for materials and system controls
 - Use applicable paving/cover pay items for resurfacing (13)



- If gallery installed in excavation (not a trench)
 - Use conventional soil excavation & loading pay item (10-7)
 - Use gravel/stone/backfill/compaction pay items (10)
 - Use 15-3.b for materials, system controls
 - Use contract labor rates (20) (*if not in sub quote)
 - Use paving/cover pay items for resurfacing (13)



- Removal & Disposal of PCW or Product (bulk)
 - Use 12-14 (PCW) or 12-16 (Product) loaded rates (mob included) for pump out/T&D of tanks, pits, RWs, OWSs
 - May use quote(s) with all costs (mob, truck/operator, disposal etc.) if vac truck/operator required on site for extended period to pump multiple wells, low yield wells or well/pit events with intervals of recharge



- Removal & Disposal of PCW or Product (bulk) (cont.)
 - Pay items 12-14 or 12-16 cannot be <u>combined</u> with reimbursable quote(s) for mob and/or time on site.



Injection Not Authorized/Duplication

- "In-situ injection" pay items (14-1 14-2.a) <u>include</u>:
 - Labor, equipment, set up/dismantling equipment
 - Material prep, mixing, injection & application
 - Grout sealing boreholes (if applicable)
 - DPT rig & support vehicles (if applicable)
- The injection pay items (14) <u>must</u> be used, even if "proprietary"

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- "GW injection system" pay items (14-4 & 14-5) <u>require</u>:
 - Manifold w/multiple legs with pressure gauges
 & flow meters
 - Transfer pump/mixing system for potable water injection solution to each treatment point
 - Continuous or pulsed injection via manifold to each leg
- GW injection systems (14-4 & 14-5) are by week or month
 - May be prorated for partial weeks



- If using system, determine if <u>short</u> or <u>long</u> term
- "Short term" GW injection systems (<6 months)
 - Combine with "injection into existing points" (14-2 or 14-2.a) or with "system 0&M package" (17), whichever is <u>best value</u>
 - Does <u>not</u> qualify for system integration & startup (15.B)
 - Typically uses temporary hoses <u>not</u> trenching (15.A)



- "Long term" GW injection systems (>6 months)
 - Combine with system 0&M package (17)
 - O Do not combine with "injection into existing points" (14-2/2a)
 - May qualify for system integration & startup (15.B) if majority of "included" activities are performed
 - May use trenching <u>if</u> applicable (15.A)



 If needed, 3 hrs/week for on-site PE oversight during in-situ injections (14) & mob may be allowed if not also getting PE oversite of system 0&M (long term)



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Source Removal

Conventional and Large Diameter Auger

- Lithology (clay vs sand; in-situ vs excavation)
- DTW (shallow vs deep; dewatering)
- Accessibility (structures, utilities, business ops)
- Timeliness & Cost (3-6 months vs 0&M)
- Size of soil / GW Plume



Source Removal

Conventional Excavation

- 1. Backhoe/Excavator
- 2. Dewatering w/NPDES
- 3. Sheet piling/Sloping
- 4. Footprint
- 5. OVA screening w/threshold extend/curtail excavation
- 6. Confirmatory sidewall samples
- 7. Backfill sampling



Soil Excavation



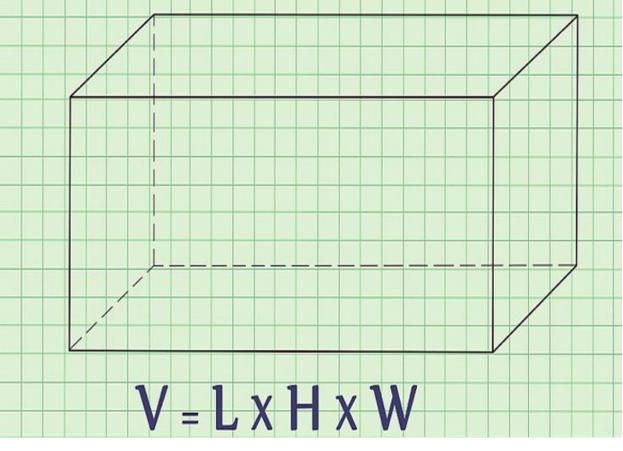


Excavation, Dewatering and Sheet Piling





Volume of a Conventional Excavation

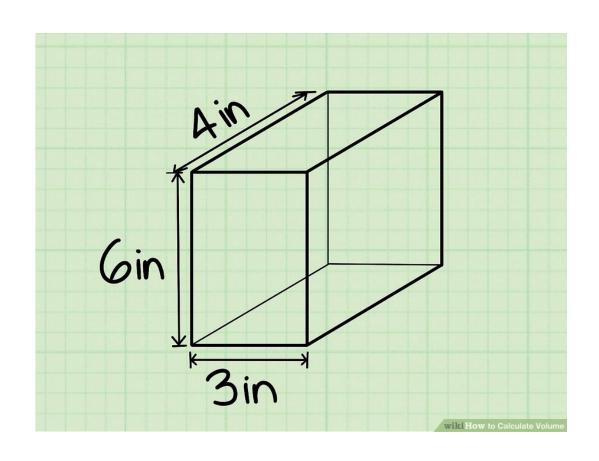


 $= 5ft \times 4ft \times 3ft$

 $=60ft^{3}$



Volume of a Conventional Excavation



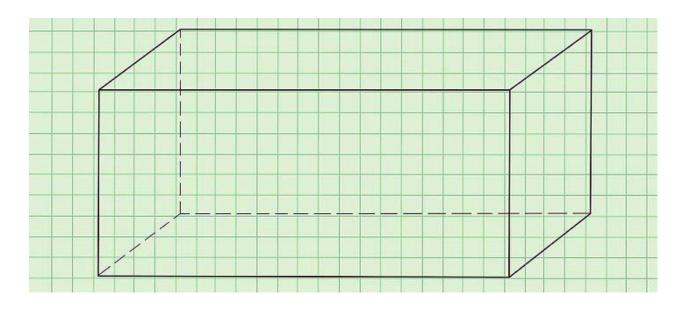
$$l = 4$$
in, $w = 3$ in, $h = 6$ in
$$V = lwh$$

$$V = 4 \times 3 \times 6$$

$$V = 72$$
wiki How to Celculate Volume



Conventional Worksheet/ Example



L = 20 ft; W = 10 ft; D = 10 ft
Volume =
$$(20 \text{ ft})(10 \text{ ft})(10 \text{ ft}) = 2000 \text{ ft}^3$$

 $3 \text{ ft/yard} => V = (2000 \text{ ft}^3)(yd^3/27 \text{ ft}^3) = 74 yd^3$



SR table

Area 1 = soil for T&D

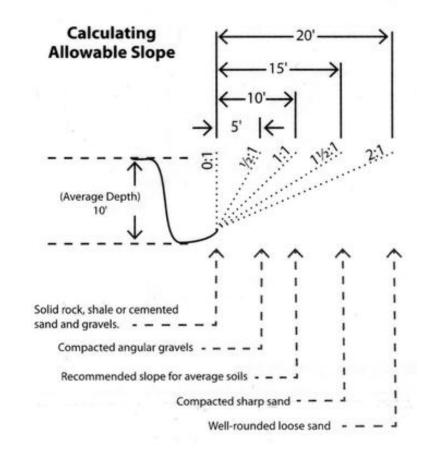
Conventional Excavation Volume	Area 1	Area 2	Area 3	Total
Excavation Length (feet)	20			
Excavation Width (feet)	10			
Excavation Area (square feet)	200		0	
Excavation Depth (feet)	10			
Maximum Excavation Volume (cubic yards†)	75		0	75
LDA Excavation Volume*	Area 1	Area 2	Area 3	Total



SLOPING REQUIREMENTS

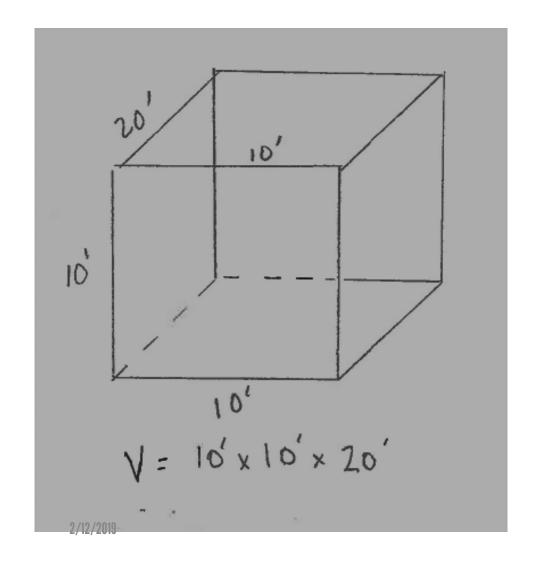
Deter	mining Soil Type	
Туре	Description	Examples
Α	Cohesive soils with an unconfined compressive strength of 1.5 tons per square foot or greater.	Clay, silty clay, sandy clay, clay loam and in some cases: silty clay loam and sandy clay loam.
В	Cohesive soils with unconfined compressive strength greater than 0.5 tsf but less than 1.5 tsf.	Angular gravel (similar to crushed rock), silt, silt loam, sandy loam and, in some cases silty clay loam and sandy clay loam.
C	Cohesive soils with unconfined compressive strength greater than 0.5 tsf or less.	Granular soils such as gravel, sand and loamy sand; submerged soil or soil from which water is freely seeping; submerged rock that is not stable.

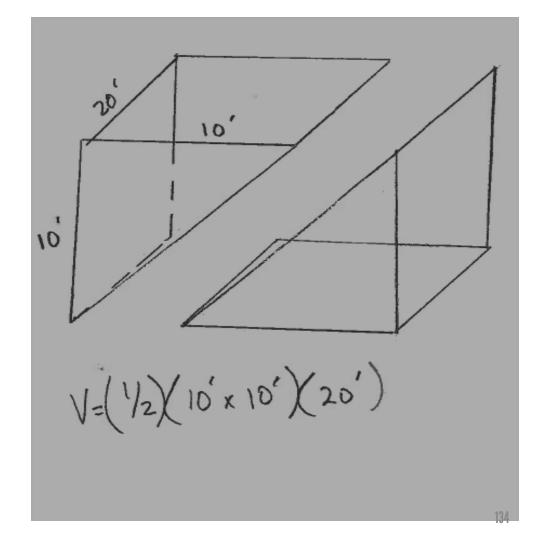
Soil or Rock Type	Maximum Allowable Slope
Stable Rock:	Vertical
Type A	75%
Туре В	100%
Type C	150%
Applies to excavat are less than 20' in Those that are gre depth should be of a registered profe	depth. ater in lesigned by





Sloping Worksheet/ Example







SR table

Area 1 = soil for T&D Area 2 = soil for sloping

Conventional Excavation Volume	Area 1	Area 2	Area 3	Total
Excavation Length (feet)	20	20		
Excavation Width (feet)	10	5		
Excavation Area (square feet)	200	100	0	
Excavation Depth (feet)	10	10		
Maximum Excavation Volume (cubic yards†)	75	38	0	113
LDA Excavation Volume*	Area 1	Area 2	Area 3	Total



FDEP Facility ID#: 128711211 STCM Facility Name: Convention Excavation with Sloping

Any blank fields are not applicable to the scope of work.

Source Removal Table SPI Section 10 Sheet Piling Sheet Piling Length (feet) Sheet Piling Depth (feet) Sheet Piling Area (square feet^T) 0 Sheet Piling Duration (number of days/weeks/months) Conventional Excavation Volume Area 1 Area 2 Area 3 Total Excavation Length (feet) 20 Excavation Width (feet) 10 5 200 100 0 Excavation Area (square feet) Excavation Depth (feet) 10 10 Maximum Excavation Volume (cubic yards[†]) 75 38 0 113 LDA Excavation Volume* Area 1 Area 2 Area 3 Total Diameter of LDA (feet) 0.0 0.0 0.0 LDA boring area (square feet) LDA Depth (feet) 0.0 0.0 0.0 One LDA boring volume - (cubic yards) Number of LDA borings Maximum Excavation Volume* (cubic yards[†]) 0 0 0 Flowable Fill, Backfill, Clean Overburden, Pea Gravel, #57 Stone 0 Flowable Fill Based on Maximum Volume (cubic yards) Flowable Fill to allow for Contingency (10%) (cubic yards) 0 Maximum Clean Backfill Volume (cubic yards[†]) 0 Clean Backfill based on Maximum Excavation (cubic yards) 113 Clean Backfill to allow for Compaction (20%) (cubic yards) 23 Clean Overburden for Reuse (cubic yards) 38 (enter 0 tons tin SPI) Pea Gravel or #57 Stone (cubic yards) Maximum Clean Backfill Volume (cubic yards[†]) 98 Dewatering Groundwater Treatment Technology Number of Dewatering Points Depth of Dewatering Points Point of Discharge Permits Required? (NPDES, Local, etc.) Dewatering Duration (number of days/weeks/months) SPI Section 12 Surface Removal Concrete Removal and Loading (square feet) 200 Concrete Removal and Loading >4" (square feet) 200 Asphalt Removal and Loading (square feet) Mixed Debris for Transport and Disposal (tons[†]) 6 Transport and Disposal Maximum Excavation Mass @ 1.4 tons/cy (tons) 105.0 Contingent Transport and Disposal (10%) (tons) 10.5 Maximum Transport and Disposal (tons[†]) 116 SPI Section 13 Resurfacing Asphalt Paving 2" thickness (square feet). 0 (calculation includes 10% contingency) Asphalt Paving additional 1" thickness (square feet). Concrete Paving 4" thickness (square feet) 220 (calculation includes 10% contingency) Concrete Paving additional 1" thickness (square feet) 440 Grass - Sod or Seed and Mulch (square feet)

Notes:

* LDA volumes for pay items 10-9 through 10-12.b are calculated and will be paid based on auger diameter and boring depth.

Area 1 is for the volume of soil to be excavated and disposed. Area 2 is the volume of soil to be removed for sloping & reused as clean backfill



Large Diameter Auger (LDA)



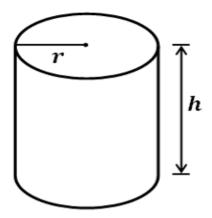
Large Diameter Auger (LDA)

- LDA rig
- Soil "drilled" out
- 5' diameter and 39" diameter
- Uncased and Cased
- Footprint
- OVA screening optional step out/step in, terminate, extend borings
- Confirmatory samples (prior to excavation preferred)
- Flowable Fill (80-120 psi)
- Backfill sampling for batch samples



Volume of a Cylinder

Volume of a Cylinder



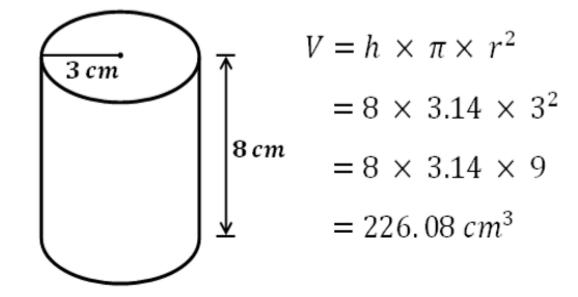
 $Volume = h \times \pi \times r^2$

 $h = height \ of \ the \ cylinder$

$$\pi(pi) = 3.14$$

r = radius of the base circle

Example:



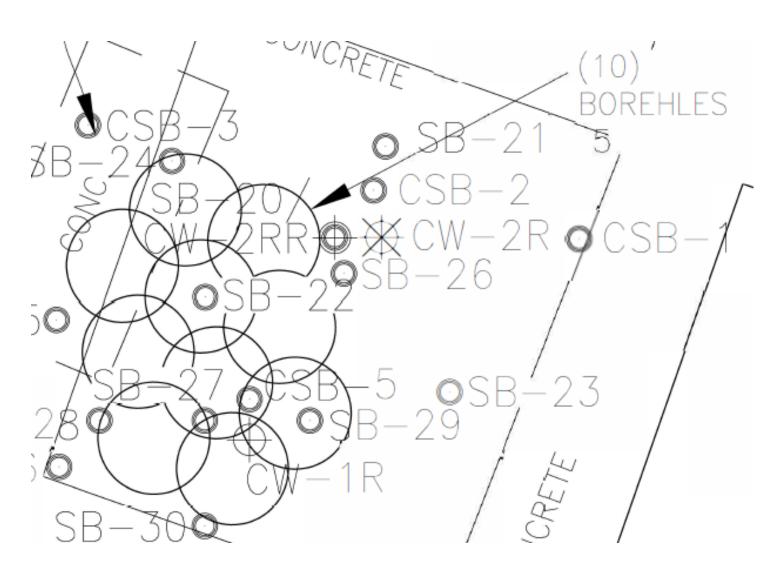


LDA without Casing Example

- •5 foot diameter LDA
- •9 LDAs to 20 ft bls
- •Volume of one LDA = $\pi r^2 D = \pi (2.5)^2 (20) = 392.5 \, \text{ft}^3$
- •Total Volume = $(9)(392.5 \text{ ft}^3)=3532.5 \text{ ft}^3=131 \text{ yd}^3$



LDA LAYOUT





LDA with Casing Example

- •5' diameter LDA
- •10 LDAs to 15' bls
- 8 outer borings- casing for top 5'-5.3 diameter
- •2 inner boring without casing to 15' bls
- Total Volume with casing one LDA= π r²D= π (2.65)(5)=4.1yd³



Source Removal Table

			Inner Borin	gs	
	Outer Borin	gs Casing	No Casing		
LDA Excavation Volume*	Area 1	Area 2	Area 3	Total	
Diameter of LDA (feet)	5.3	5.0	5.0		
LDA boring area (square feet)	22.3	19.6	19.6		
LDA Depth (feet)	5.0	10.0	15.0		
One LDA boring volume - (cubic yards)	4.1	7.3	10.9		
Number of LDA borings	8	8	2		
Maximum Excavation Volume* (cubic yards [†])	34	59	22	115	10-9 throu
Flowable Fill, Backfill, Clean Overburden, Pea Gravel, #57 Stone					
Flowable Fill Based on Maximum Volume (cubic yards)	115				
Flowable Fill to allow for Contingency (10%) (cubic yards)	12				



Source Removal Table				
SPI Section 10				
Sheet Piling				
Sheet Piling Length (feet)]		
Sheet Piling Depth (feet)]		
Sheet Piling Area (square feet [†])	О		_	
Sheet Piling Duration (number of days/weeks/months)]	
Conventional Excavation Volume	Area 1	Area 2	Area 3	Total
Excavation Length (feet)				
Excavation Width (feet)				
Excavation Area (square feet)	0	0	0	
Excavation Depth (feet)				
Maximum Excavation Volume (cubic yards [™])		0	0	0
LDA Excavation Volume*	Area 1	Area 2	Area 3	Total
Diameter of LDA (feet)	5.3	5.0	5.0	
LDA boring area (square feet)	22.3	19.6	19.6	
LDA Depth (feet)	5.0	10.0	15.0	
One LDA boring volume - (cubic yards)	4.1	7.3	10.9	
Number of LDA borings	8	8	2	
Maximum Excavation Volume* (cubic yards)	34	59	22	115
Flowable Fill, Backfill, Clean Overburden, Pea Gravel, #57 Stone		,		
Flowable Fill Based on Maximum Volume (cubic yards)	115	1		
Flowable Fill to allow for Contingency (10%) (cubic yards)	12	1		
Maximum Clean Backfill Volume (cubic yards [†])		4		
Clean Backfill based on Maximum Excavation (cubic yards)	0	-		
Clean Backfill to allow for Compaction (20%) (cubic yards)	0	-		
Clean Overburden for Reuse (cubic yards)				
Pea Gravel or #57 Stone (cubic yards)		(enter 0	tons [†] In SPI)	
Maximum Clean Backfill Volume (cubic yards ^T)	0	J		
Dewatering		1		
Groundwater Treatment Technology		1		
Number of Dewatering Points Depth of Dewatering Points		1		
Point of Discharge				
Permits Required? (NPDES, Local, etc)				
Dewatering Duration (number of days/weeks/months)			I	
SPI Section 12	•	•		
Surface Removal				
Concrete Removal and Loading (square feet)	500	1		
Concrete Removal and Loading >4" (square feet)	500	1		
Asphalt Removal and Loading (square feet)		1		
Mixed Debris for Transport and Disposal (tons [†])	14	1		
Transport and Disposal	•	•		
Maximum Excavation Mass @ 1.4 tons/cy (tons)	161.0]		
Contingent Transport and Disposal (10%) (tons)	16.1]		
Maximum Transport and Disposal (tons [†])	178			
SPI Section 13				
Resurfacing		,		
Asphalt Paving 2" thickness (square feet).	0	(calculation	includes 10% o	contingency)
Asphalt Paving additional 1" thickness (square feet).				
Concrete Paving 4" thickness (square feet)	550	(calculation includes 10% continger		
Concrete Paving additional 1" thickness (square feet)	1100		1	
Grass - Sod or Seed and Mulch (square feet)		L	J	
Notes: * LDA volumes for pay items 10-9 through 10-12 b are calculated and y	vill be paid based	on auger diama	ter and baring d	anth Casina

* LDA volumes for pay items 10-9 through 10-12.b are calculated and will be paid based on auger diameter and boring depth. Casing will based on top five (5) feet for all the outer borings. The two inner borings will not be using casing.

f Values are rounded up to the next whole number.







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SR Cleanup Phases & Timeframes

- Soil SR POs must include site restoration & well replace &
 ≤ \$325K e-quote threshold (excluding contingent funding)
- No longer add concurrent PARM
- Original POs ≤ 18 months from issue date to final deliverable due date
- COs < 24 months from issue date to the PO's end date



SR Quotes

- 1 quote if ≤ \$2,500* (2 if in-house) & 3 if > \$2,500* (*aggregate of all quotes in PO for same vendor)
- Vendor name, date, contact, legible, all pages, add pay item #
- Must <u>not</u> expire before P0 issuance $\& \le 6$ months old
- Require sufficient details, specifications, rental period, breakdown* (*materials require units and unit rates)



SR Quotes

- No confidential disclaimers in quotes or e-mails per Directive 301 (replace or author strike/comment/sign)
- Add tax & shipping only if quote specifically excludes
- No insurance on rental equipment (overhead)
- Multiple quotes must have <u>same</u> scope/specifications
- "Sole source" quotes > \$2,500 require justification



SR Quotes

- Fuel quotes should specify location, type & price per gallon
 - ATC should provide fuel usage calculations
- Lowest "aggregate" quote for multiple pay items may be approved if total cost is <u>lowest</u> of 3, add statement in MFMP
- Quotes should not show rates included in contract



SR Tables

- SAS table Encore[™] soil samplers <u>not</u> subject to "expedited turnaround"
- SR table additional removal/loading of concrete > 4" (12-2) for <u>all</u> over 4", <u>not</u> per 1" like concrete paving (13-4)
- SR tables must be <u>consistent</u> with SPI & other tables (use notes section for clarifications)



SR SPI Related

- Additional laboratory surcharge (9-75 9-77) quantity = sum of the cost of all affected analyses in task (7d/3d/1d)
- Reimbursable pay items (22-X) do <u>not</u> include vendor name in description
- Cleanup related "per diem" use 4-1.A, <u>not</u> 4-1.B
- Repetitive reimbursable items use the <u>same</u> pay item #



SR Not Authorized/Duplication

- "Soil Source Removal" pay items (10) <u>include</u>:
 - Temporary security fencing (6 foot)
 - Safety devices (barricades, lights, signs, trench boxes/plates)
 - May use trench boxes for shoring if <u>not</u> soley as safety devices
 - Storm water & erosion control
 - On site storage, roll off boxes or tanks < 2,000 gal
 - Sampling/testing of backfill or flowable fill



SR Not Authorized/Duplication

- Concrete paving (13) shall <u>meet</u> the strength & reinforcement specs in RAP & PRP standard specs
 - No added costs for higher strength or reinforcement (>3,000 psi, fiber mesh or rebar)
 - <u>Exception</u> for steel rebar interval "tie-ins" in existing concrete adjacent to new concrete *(reimbursable)*



- Dewatering system (10-18 thru 10-23):
 - Base cost includes 12 well points x # days/weeks
 - Add # additional points x # days/weeks for base ÷ by 2 (ru)
 - Example 41 points for 3 weeks base 3 weeks of 10-20, then use 44^* sets of 10-21 (*41-12 = 29 x 3 = 87 \div 2 = 43.5, round to 44)
- GW treatment package (16) allowed for SR dewater



- LDA Excavation & loading has 6 options based on total cubic yards, casing & driven casing (10)
 - \circ < vs. > 300 cubic yards based on total volume of the LDA excavation <u>not</u> the subset with surface casing or driven casing
 - If casing is not for the entire LDA, "with surface casing" or "with driven casing" is based <u>only</u> on depth interval with casing
- ADaPT EDDs <u>not</u> required for clean backfill samples



- T&D for additional soil based on weight tickets <u>after</u> leaving site may be allowed by RFC <u>if</u>:
 - RFC is received within 2 working days of day the additional soil was transported off site
 - \circ The volume/weight of additional soil is \leq 20% authorized in P0
- May allow 4 hrs/week on-site PE oversight during SR (10)



- Which pay items include/exclude "mobilization"?
 - Materials transportation/delivery (mobilization included) (vac trucks, dump trucks, flowable fill, clean fill, contaminated soil T&D, PCW T&D, product T&D, new carbon, gravel, stone, rock, tank R&D, MD/Concrete T&D, asphalt/concrete removal, loading & paving, sod/seed/mulch, roll off del, p/u & rent)



- Which pay items include/exclude "mobilization"?
 - <u>Equipment mobilization</u> (mobilization <u>allowed</u>)
 (light & HD trucks/trailers, drill/DPT/LDA rigs, excavators, loaders, cranes, remediation equipment (except episodic 16.B & O&M 17 & repair/replace for PT/episodic 16 & RA equipment 18)



- Construction Drawings and Specs Report typically not allowed for SRs, but exceptions include:
 - Additional scope required for stabilization such as shoring (steel panel or LDA)
 - Specifically required by permitting entity
 - Add justification in SOW task description



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Post Active Remediation Monitoring

Following a Source Removal:

1 Groundwater Sampling Event is Required if NO Previous Groundwater Contamination Existed

 4 Quarters of Groundwater Sampling are Required if Previous Groundwater Contamination Existed



Post Active Remediation Monitoring

Following Operation of a Remediation System:

4 Quarters of Groundwater Sampling are Required

Soil Sampling is Required if Previous Soil Contamination Existed



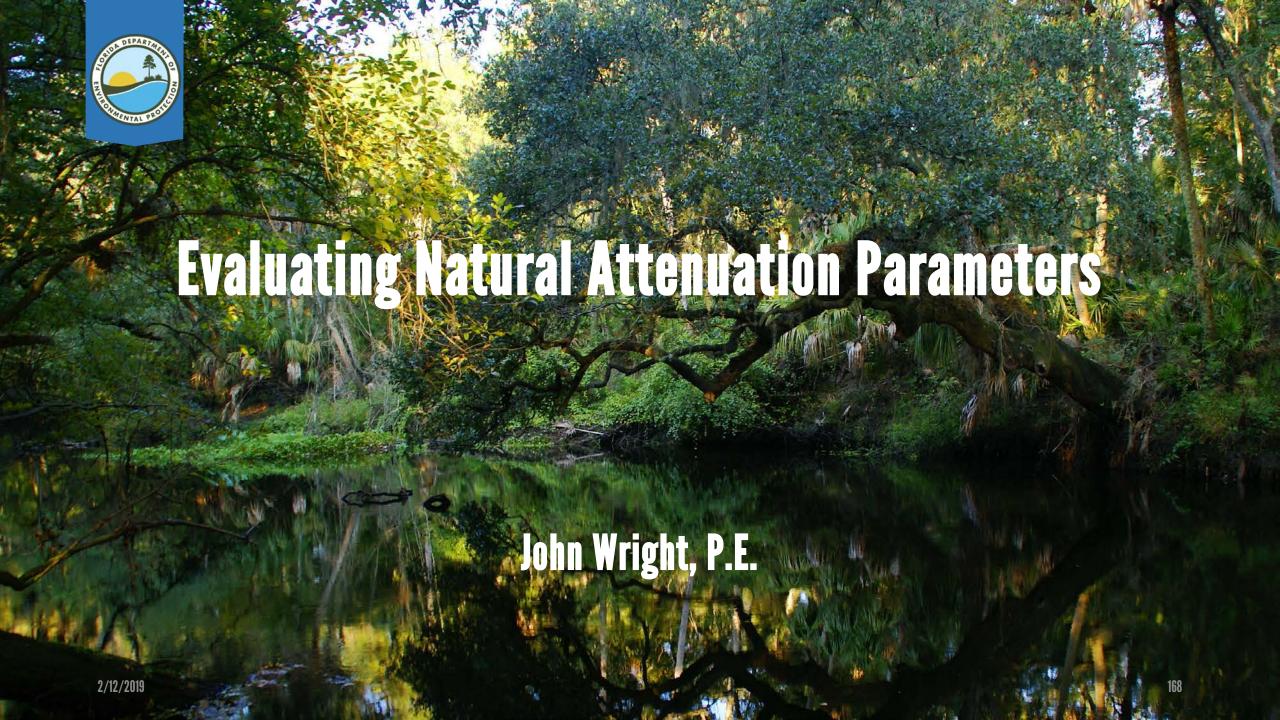
Post Active Remediation Monitoring

Following a Chemical Injection:

Follow the Underground Injection Control (UIC) Memo
 -Groundwater Monitoring for Chemical Components and Byproducts
 (Specified in the Product Acceptance Letter)



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Natural Attenuation Parameters

- Dissolved Oxygen (DO)
- Nitrate
- Nitrite
- Manganese
- Insoluble Iron (Iron III)
- Dissolved Iron (Iron II)
- pH
- Oxidation Reduction Potential (ORP)
- Temperature





Biodegradation

Aerobic Biodegradation:

AEROBIC BIODEGRADATION

FIGURE 1

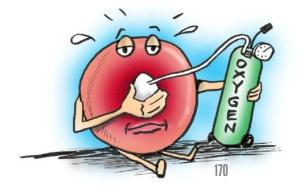
Oxidation Reduction Potentials for Electron Receptors (Acceptors)

Aerobic Biodegradation ORP = 820 mV

$$O_2 + 4H^+ + 4e - - 2H_2O$$

Benzene Oxidation Example:

$$15 \, O_2 + 2 \, C_6 \, H_6 \rightarrow 12 \, CO_2 \, (g) + 6 \, H_2 \, O_2 \, (g)$$





Biodegradation

Anaerobic Biodegradation:

ANAEROBIC BIODEGRADATION

Nitrate Reduction "Denitrification" ORP = 740 mV

Manganese Reduction ORP = 520 mV

 MnO_2 (s) + HCO_3 + $3H^+$ + 2e —— $MnCO_3$ (s) + $2H_2O$

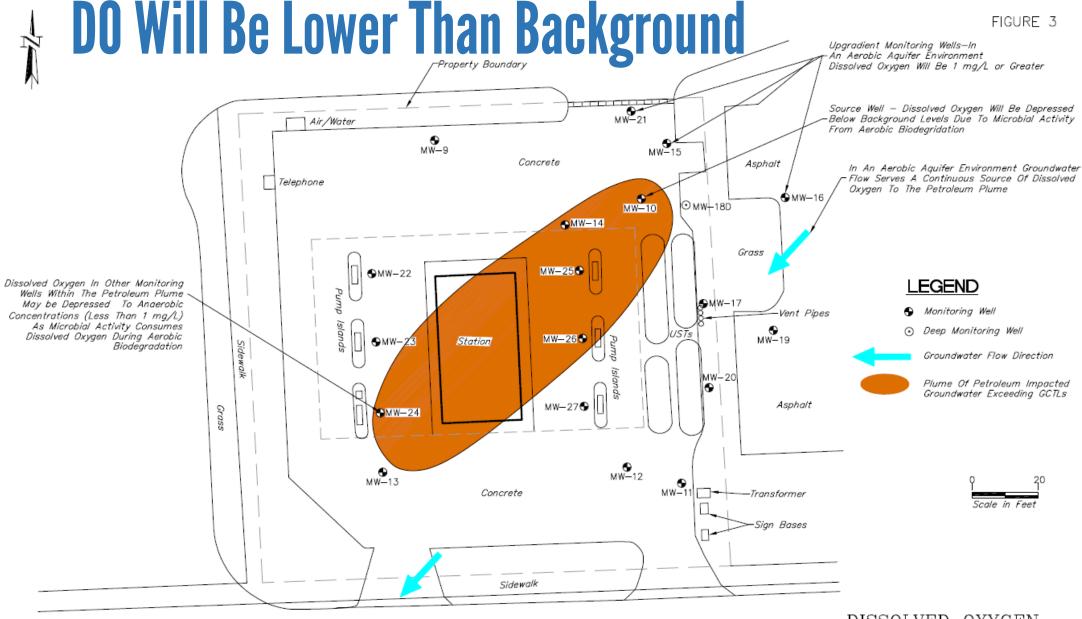
Iron Reduction ORP = -50 mV

FeOOH(s) + HCO₂ + 2H + e - FeCO₃ + 2H₂O

Sulfate Reduction ORP = -220 mV

Carbon Dioxide Reduction "Methanogenisis" ORP = -240 mV



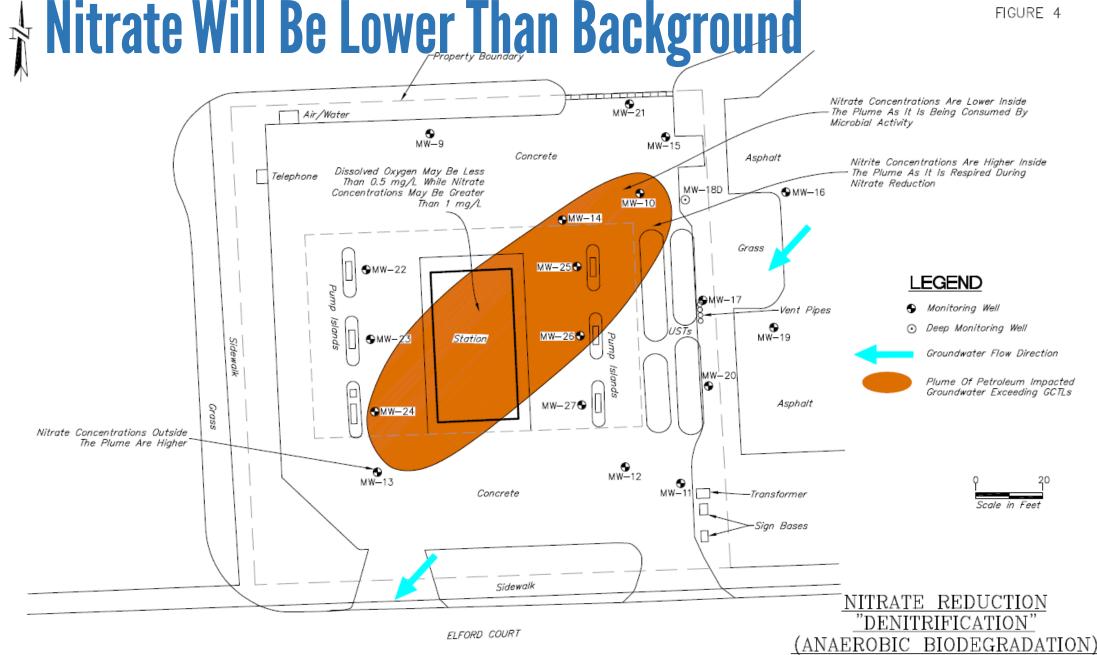


ELFORD COURT

<u>DISSOLVED OXYGEN</u> (AEROBIC BIODEGRADATION)

AARON'S DODGE & DATSUN 1160 ELFORD COURT DELRAY BEACH, FLORIDA

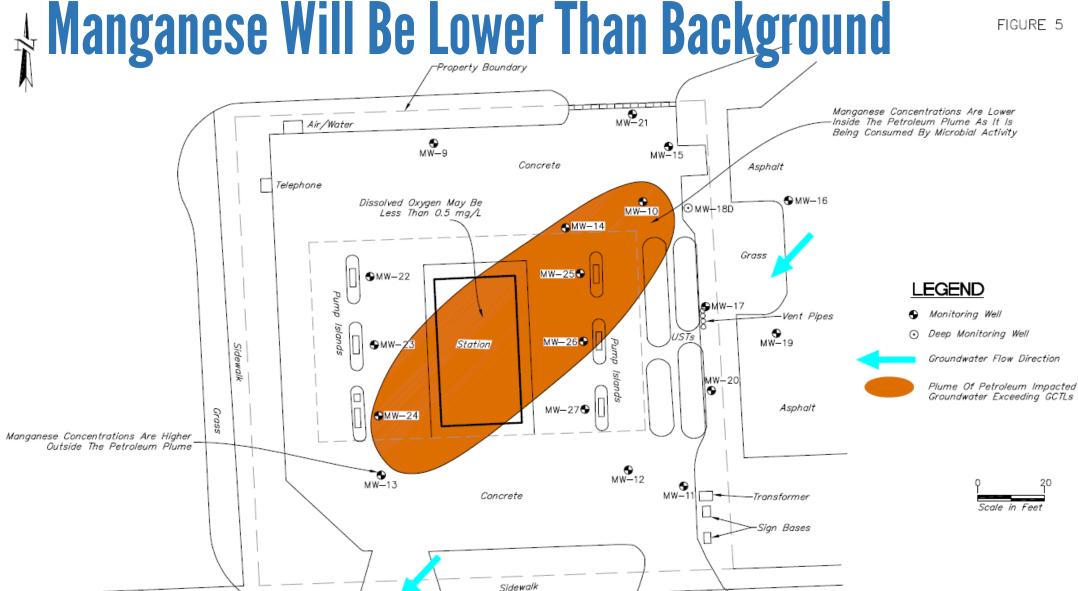




2/12/2019

AARON'S DODGE & DASTSUN 1160 ELFORD COÜRT DELRAY BEACH, FLORIDA





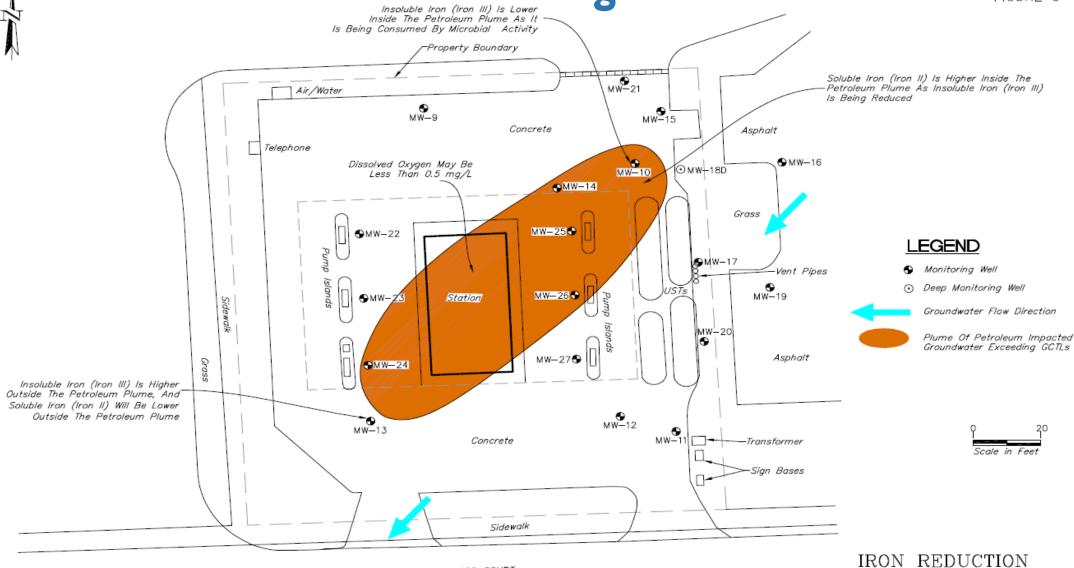
ELFORD COURT

MANGANESE REDUCTION (ANAEROBIC BIODEGRADATION)

TO STARTING TO START THE START TO START THE ST

Iron III Will Be Lower Than Background

FIGURE 6



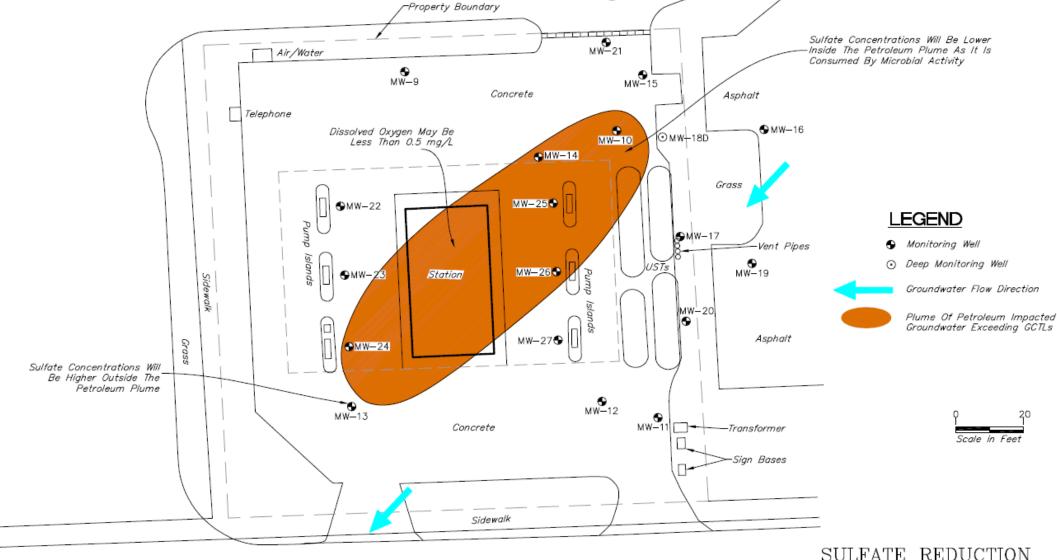
ELFORD COURT

IRON REDUCTION
(ANAEROBIC BIODEGRADATION)

AARON'S DODGE & DATSUN 1160 ELFORD COURT DELRAY BEACH, FLORIDMS



Sulfate Will Be Lower Than Background



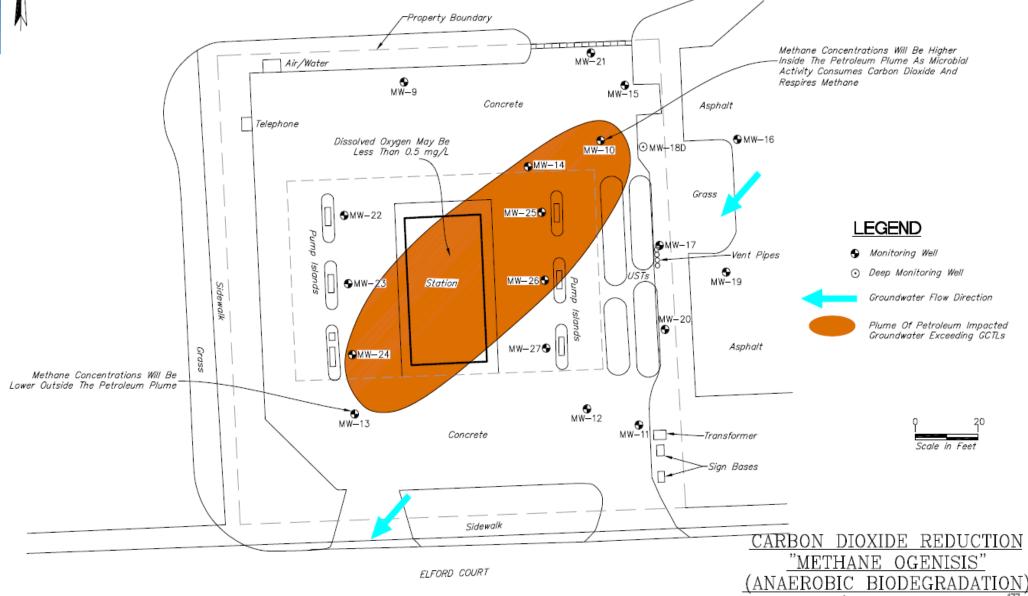
FLFORD COURT

SULFATE REDUCTION (ANAEROBIC BIODEGRADATION)

AARON'S DODGE & DATSUN 1160 ELFORD COUNT DELRAY BEACH, FLORIDA DEPARTMENTAL DE CHE

Methane Will Be Higher Than Background

FIGURE 8





References:

 Division of Waste Management, Petroleum Restoration Program,
 Technical Protocol for Evaluating Natural Attenuation Parameters at Sites with Petroleum Contaminated Groundwater, January 2018



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Performance - Not Just Runtime

- If system is running, is it performing?
- Key things to verify:
 - Mass recovery
 - Dissolved oxygen, pressures, and flows
 - Depth to water and plume capture



System Runtime

Must be > 80% to receive full payment

Calculated in RA report tables 2, 3a, 3b and 3c

- If runtime < 80% proration is required for:
 - **Section 17 0 & M**
 - Section 18 System Use (unless state owned)
 - Section 21-8 PE Oversight of 0 & M



Approved Downtime

Approved downtime is entered into runtime calculation tables

- Approved downtime allowed for:
 - Annual sampling
 - Severe weather
 - Conditions outside control of contractor

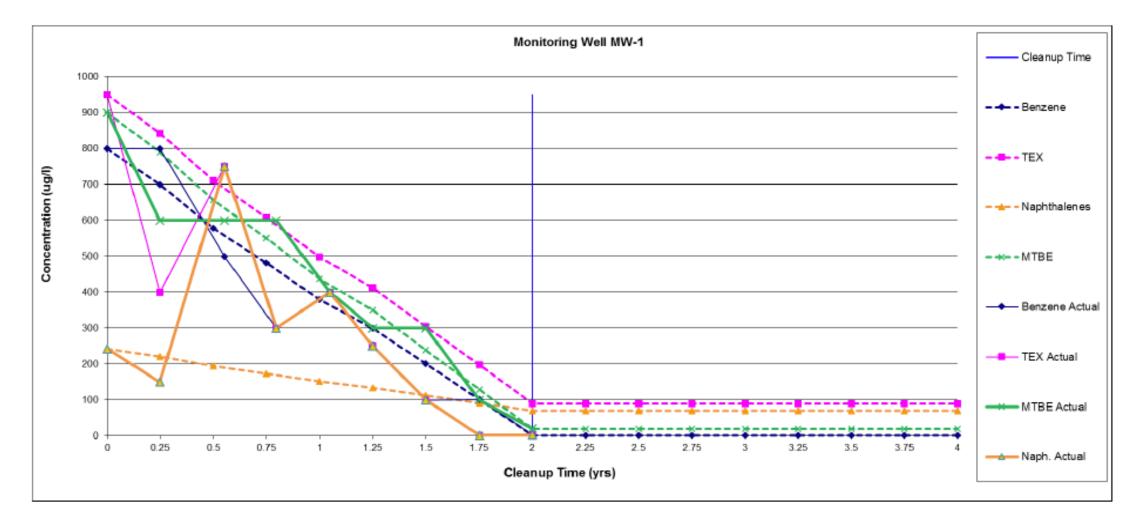


Milestones

TABLE																
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Facility Na	DEP BMC							Startup Date:		2/12/2006						
Facility Address:		2600 Blairstone Road, Tallahassee							System Type:		0					
FDEP FAC ID:		123456789														
Key Wells Meeting All Milestones (yes/no)																
	Q1	Q2	Q3	Q4	Q5	Q6	Q7	Q8	Q9	Q10	Q11	Q12	Q13	Q14	Q15	Q16
MW-1																
MW-2																
MW-3																
MW-4																
MW-5																
MW-6																
MW-7																



Milestones





Options To Enhance System

- Pulsing the system
 - Zoned operation
 - Cycle the entire system
- Add treatment points/modify flow
- Switching to episodic treatment
 - Allows use of smaller equipment
- Changing to bio-sparging
 - Uses less power and equipment
 - Vapors may be an issue
 - Difficult with shallow water table



Data Required During O&M

- System influence parameters
 - Water/product levels
 - Dissolved oxygen
 - Recovered vapor concentrations
- Groundwater quality monitoring wells
 - Source area and down gradient
 - Sampled quarterly for the first year
- Regulatory requirements
 - Air emission treatment for at least 30 days
 - May be discontinued if less than 13.7 pounds/day
 - Treated water discharge sampling



Options During RA

- 62-780.700, F.A.C., allows the following to be proposed and justified during RAP implementation
- Supplemental assessment
 - Collect soil data
 - Additional monitoring wells
- RAP modification
 - Add treatment wells deeper, shallower
 - Source removal
 - Add innovative technology biological or chemical treatment
- Natural Attenuation Monitoring (NAM)



When To Turn A System Off

- Evaluate groundwater data
 - Toluene most biodegradable
 - Xylenes least biodegradable
 - Look for high baseline concentrations
- Evaluate vapor influent data
 - Are you recovering any mass?
 - Does pulsing change recovery?
- Collect soil confirmation data





Discussion Topics

- What are the critical things to look at in a startup report?
- How do we evaluate system efficiency?
- What are critical things to look for in an annual report?
- How do we decide when it is time to turn a system off?



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